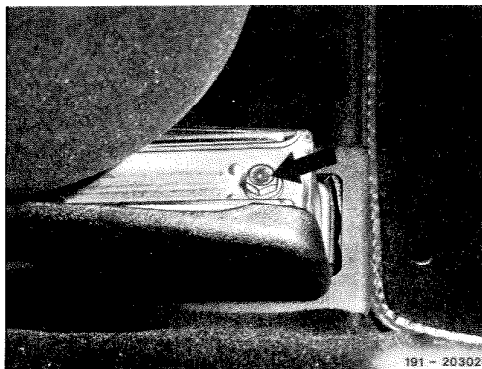


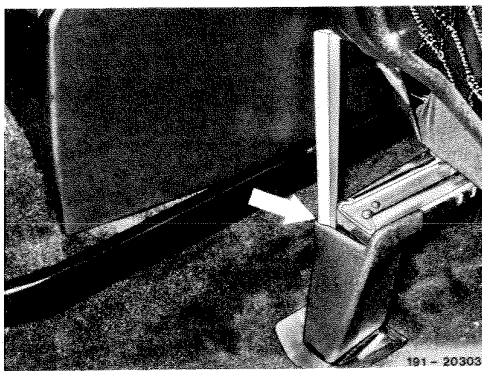
91-110 R and R front passenger seat

Removal

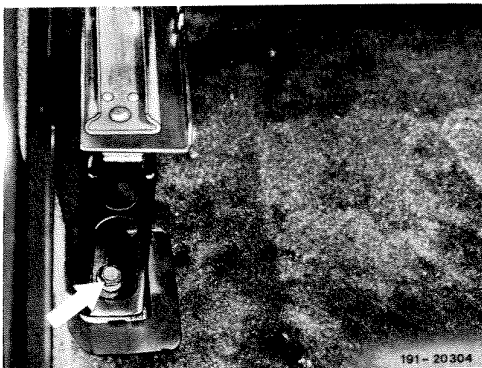
- 1 Slide front passenger's seat toward the rear and unscrew both screws at seat guide rails front.
- 2 Slide front passenger's seat forward.



- 3 Push off covers at seat guide rails rear.

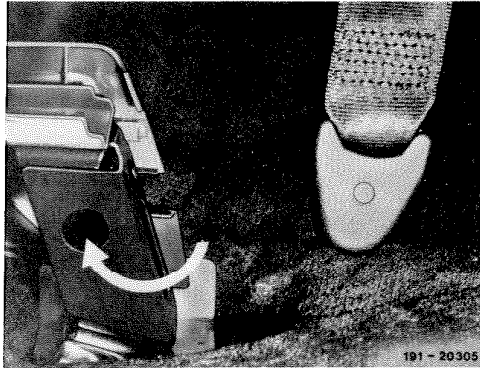


- 4 Unscrew screws on seat guide rails.



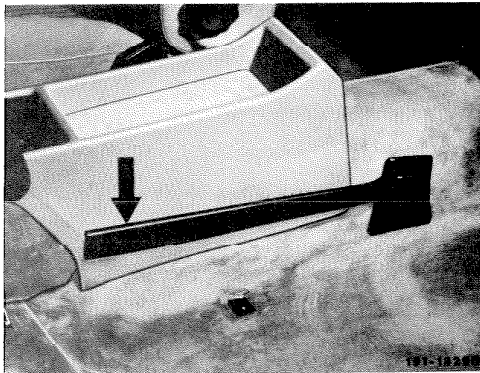
91-110 R and R front passenger seat

- 5 Unscrew screw on side member.



- 6 Slightly raise front passenger's seat and pull out of slide rail in forward direction.

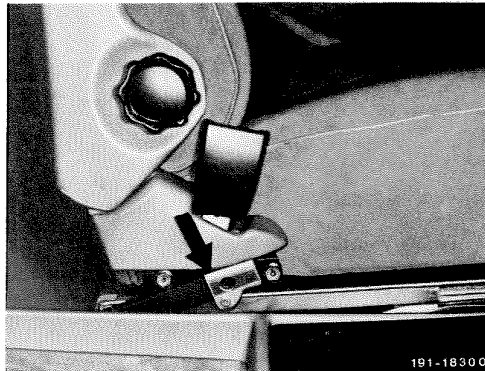
- 7 Remove front passenger's seat.



Installation

- 8 Introduce front driver's seat into slide rail from the front.

- 9 Position screws at seat guide rails rear.



- 10 Position screw at side member.
- 11 Slide front passenger's seat toward the rear.
- 12 Position screws at seat guide rails.
- 13 Tighten all fastening screws.
- 14 Clip-on covers for seat guide rails rear.